

FIXING THE T92 SYSTEM ON THE MACHINE

The T92 clamp system can be fixed on the machine as follows:

- Loosen the connecting bolts in the cross pins a little.
- Insert 2 component epoxy glue in the 12 mm holes with a thin pin.
- Add glue around the end of the cross pins.
- Attach the complete system by sliding the pins into the main beam.
- Slide the slider to one end and insert the pin a little further and hook it into the slot of the beam.
- Position the pins in the right position with a piece of string (diameter 1,3 mm) as shown in the picture with the piece of wire.

Do this at both pins at each end.

- Tighten the cross pin bolts.
- Let the glue harden for 24 hours.

